

## 2015 Challenger PCM swap instructions



**PCM Location:** Passenger Side, under the removable panel bolted to the strut tower.

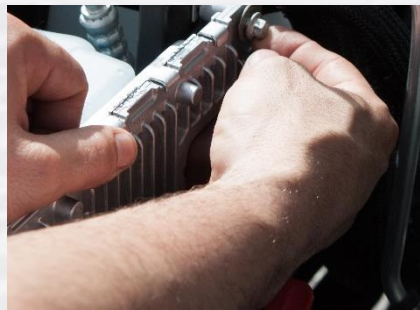
**Tools Needed:** Shop Towel or Rag, A Panel Tool, Standard Ratchet, 13 mm socket, 10 mm socket.



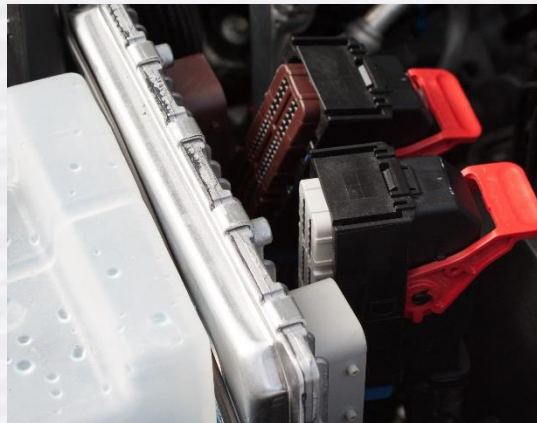
1. Disconnect/remove negative terminal from the battery using a 10 mm socket.



2. Remove plastic panel with a Panel tool or flat blade screw driver
3. Remove single 13mm bolt holding PCM down.



4. Remove upper PCM connector first by pressing center button and sliding lock back words away from the computer wiggle if tight do not force red clip. Follow this by the bottom connector.





5. Remove the stock PCM from the engine compartment.
6. Swap pcm bracket from the original to Diablo Modified PCM.
7. Reinstall PCM, connecting one PCM connector at a time.
8. Install 13mm bolt to hold PCM in place.
9. Replace plastic cover.
10. Plug battery negative terminal back in and start the vehicle to verify successful installation.
11. Shut off vehicle if running, plug in DiabloSport Trinity or inTune DCX and follow the prompts to install the tune!

If you have any questions about this process or need assistance with anything relating to the PCM swap, please contact us at [support@diablosport.com](mailto:support@diablosport.com) , or check our support forums, or call us M-F during business hours at 561-908-0040x1.